

9A - Final drill 1/2" hole with deburring bit or drill bit at cross marks "A" on single template and marks "A" and "B" on double template. **9B** - Debur any plastic so holes are round and smooth. You can remove the template. **BE CAREFUL IF USING DRILL BIT AS IT CAN WALK AND TENDS TO BITE AND TWIST.**

10 - Place the Tamer button on the fork guard in the 1/2" hole you just drilled. Using the same 1/8" drill bit from step 6, drill through the 2 small holes in Tamer single button base or 3 small holes in Tamer double button base through the plastic fork guard. Make sure the button is straight before drilling.

11 - Countersink the 1/8" holes (2 holes for single and 3 holes for double) from backside of fork guard using the 1/2" deburring bit. **DO NOT** use the drill. Do this by hand so it does not grab and go through the plastic guard, trust us here! The mounting screws **MUST** be flush with the plastic when mounted. Take your time here and do it right. It will pay off. You can accomplish this with a 1/2" drill bit also, by hand.

12A - Install phillips head screws through smaller holes drilled in fork guard from inside. You will have to force screws through plastic and thread them through. **DO NOT** drill a larger bolt hole as it will pull through too easily when mounted. **(12B)** - Apply blue loc-tite to the screw threads after screwed through plastic. **(12C)** - Install Tamer guard base on fork guard by tightening the screws.

13 - Install plastic fork guard back onto bike and tighten. Make sure the push button is now in line with Ring Groove. If not, rotate fork ring so that push button will land within the Ring Groove. Compress the suspension up and down and make sure the ring is not catching on the screws or anything else.

14 - After all is tight, remove bike from stand and hold front brake while sitting on bike. Push down on the front end with a rocking motion and while pushing down, have a second person latch the Tamer Holeshot Hookup in place. Once in place, the Holeshot Hookup will hold down your forks until you release it by grabbing the front brake or hitting a bump or jump.

